CIGARETTE SPECIFICATION

STOCKTON STREET
MARLBORO LIGHTS REGULAR 83MM FTB
BRAND CODE-0690 (STD)

EFFECTIVE DATE: 02/17/92
STANDARD PRODUCTION

CIGARETTE LENGTH	:	83.0	MM	FTC TAR	:	11.0 MG/CIGT	10.5 - 11.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	56.0	MM				
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	31.000	MM				
TOTAL R.T.D.	:	4.90	IN. H20				
DILUTION TARGET	:	23.0 +/-	5.0, %				

TIPPING PAPER : 62MM X 3500M WHT TGL PPT KC-236M2 12-899-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO LIGHTS REGULAR FTB
TROPICAL FILLER-PACK OV: A2000 - 12.00% MARLBORO TROPICAL AFTERCUT - FTB

CIGARETTE PAPER : 27.25MM X 6700M 46CU/0.6%(K/D110-6/E751) 10-705-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #3707?(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057660301

REASON FOR CHANGE : CIGT PAPER PERMEABILITY CHGD FROM 33CU/0.6%; PM
: CODE 10-135-A U/R W/10-704-A TO 46CU/0.6%; PM CODE
: 10-705-A TO DECREASE TAR. ADHESIVES UPDATED TO A
: CURRENT STATUS. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : ALLYSON MILBURN PRINTING DATE : 2/06/92
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APPROVED BY: E R Watts SUPERCEDES SPECIFICATION DATED: 12/13/90

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